



## Advanced Monitoring

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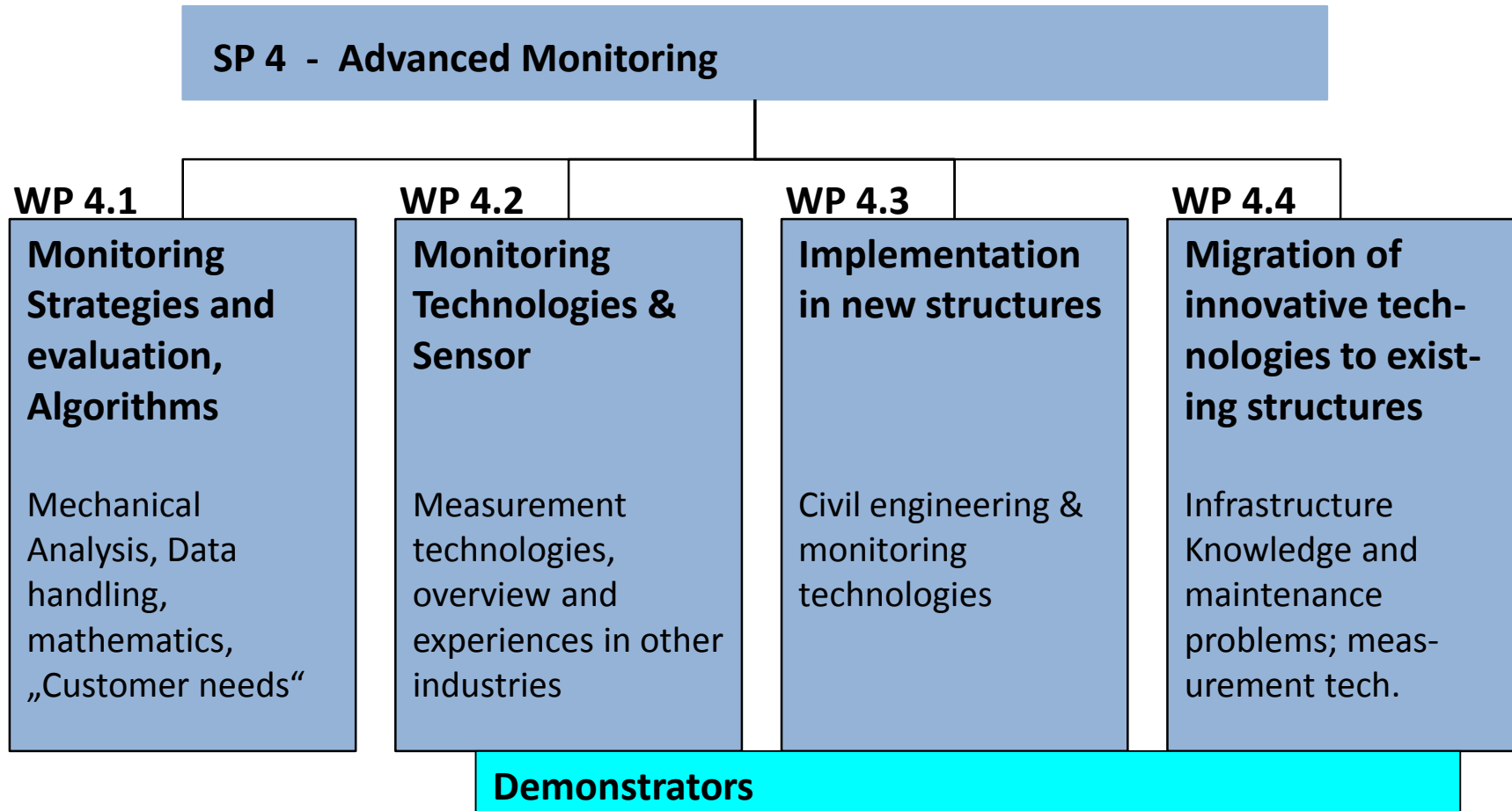


## Agenda

- Overview Work packages 4 “Advanced Monitoring”, Objectives
- Monitoring – Diagnosis – Self-Inspection
- Where is monitoring useful?
- Identification of structures and components for monitoring
- Technical & economical assessment within the infrastructure
- Requirements for smart solutions
- Demonstrators

# Overview of the Work packages

## Work packages and content



## Objectives in SP4 Advanced Monitoring

- Identifying components and systems critical for operation/deterioration of the railway infrastructure that should be monitored. Technical & economical assessment
- Identifying key operational parameters that govern deterioration of selected key components, translation of measured data to deterioration predictions for these systems
- Identifying and evaluating of sensor and energy harvesting technologies, communications. Development of smart solutions:
  - small, energy independent, accurate, intelligent , Wifi -
- Translation of the innovative measurement technologies into *railway-tailored* solutions for predictive maintenance, decision support, operational support and safety. Plug&Play. Retro-fit.

## Important differences

Increasing Complexity & Costs

- Monitoring

Measuring of direct or indirect values to identify unusual product behaviour. (Switches → measurement of the current)

- Diagnosis

Automatic assessment of measured values. Repeatability ensured by statistic. Clear Knowledge about the behaviour of components or products.

- Inspection (Self-inspection)

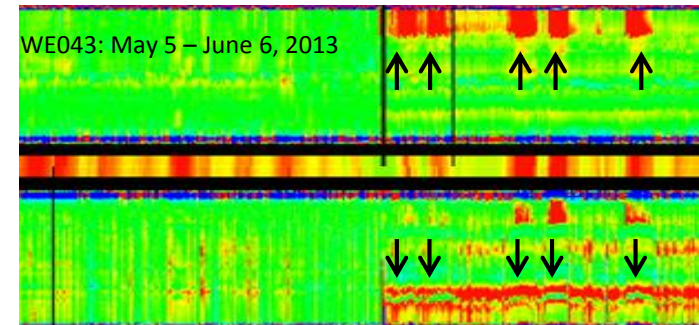
Measurement or visual assessment of safety relevant behaviours. The measurement accuracy must be at least 10-times better than the value in the specification. ( 1,0 mm → 0,01 mm)

### TRADITIONAL POINT DIAGNOSTICS



### LONG-TERM POINT MACHINE BEHAVIOUR

Example: Point machine temperature-induced anomalies



Note: Proprietary point diagnostic system reports no error

# Where is monitoring useful?

**Cost per damage**

high	Root cause analysis	Early warning	Act
moderate	Monitoring	Root cause analysis	Early warning
low	Do nothing	Monitoring	Root cause analysis
	low	moderate	high

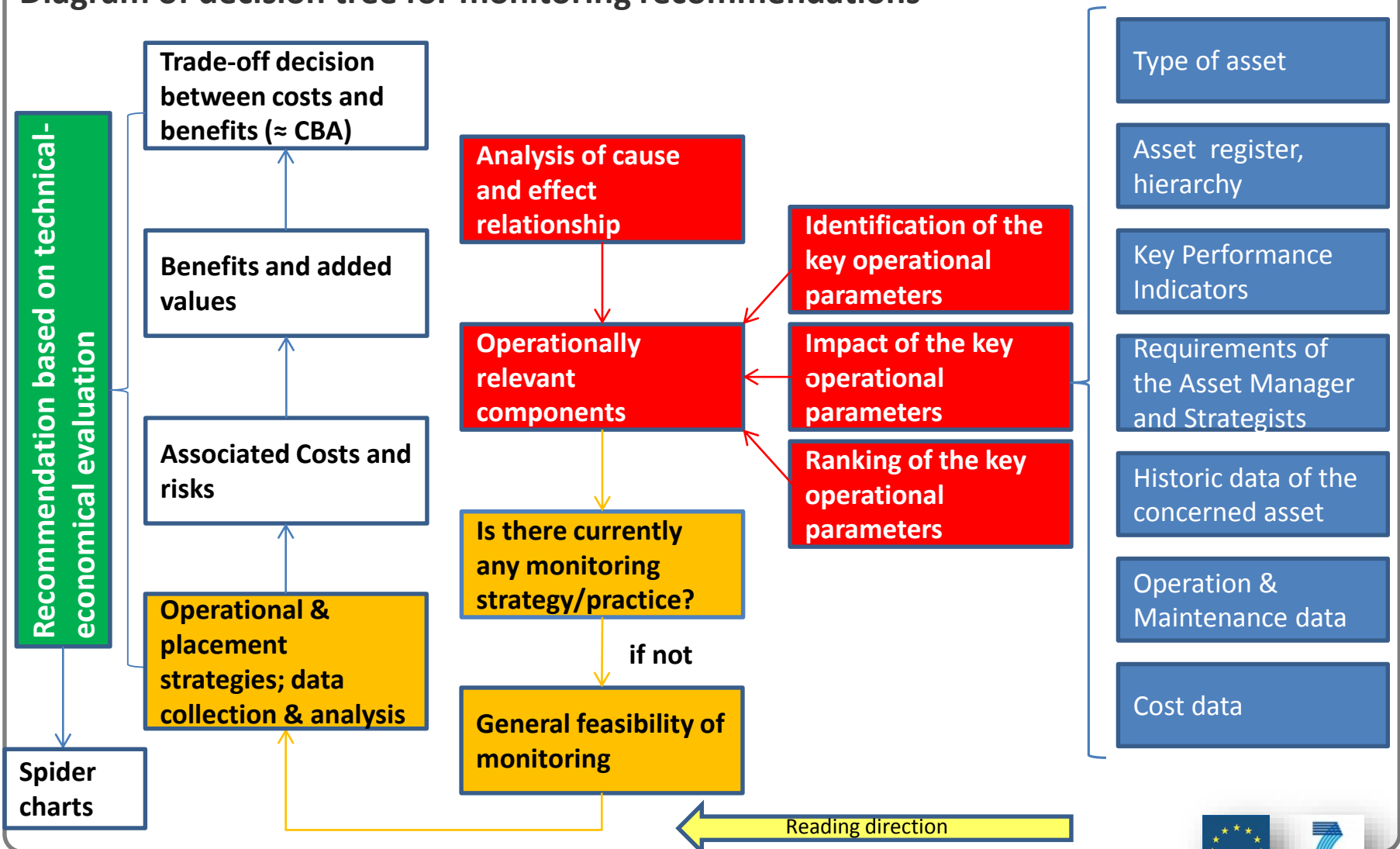
**Frequency of failure per time slice**

The main objective is to reduce the number of technical disruptions and delay minutes as well as reducing the related life cycle costs of the e.g. switches.

In detail, the defined tasks to achieve the objectives are:

- Establishment of simple key performance indicators related to the availability for controlling substantial production means (performance measurement, analysis and monitoring system).
- Classification of all switches on availability criteria
- **Definition of equipment standard for the complete system, e.g. switch (which switch category gets e. g. a heating system or closure compartment cover) or diagnostic to fulfill performance requirements**
- Development of a strategy for the preventive maintenance and implementation concept
- Target-actual comparison regarding the equipment standard sharply outlined on the component/system

## Diagram of decision tree for monitoring recommendations



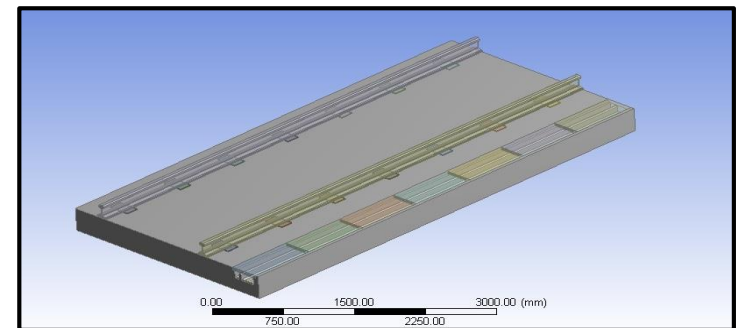
- Type of asset
- Asset register, hierarchy
- Key Performance Indicators
- Requirements of the Asset Manager and Strategists
- Historic data of the concerned asset
- Operation & Maintenance data
- Cost data





## Monitoring technologies must fulfill requirements of

- Ballasted track
- In-service slab track
- new structures & track constructions



Technologies to be used to develop integrated solutions for next generation railway monitoring and inspection

- Specification, identification and evaluation

Scope

- Sensing, energy harvesting, communications, processing and data integration

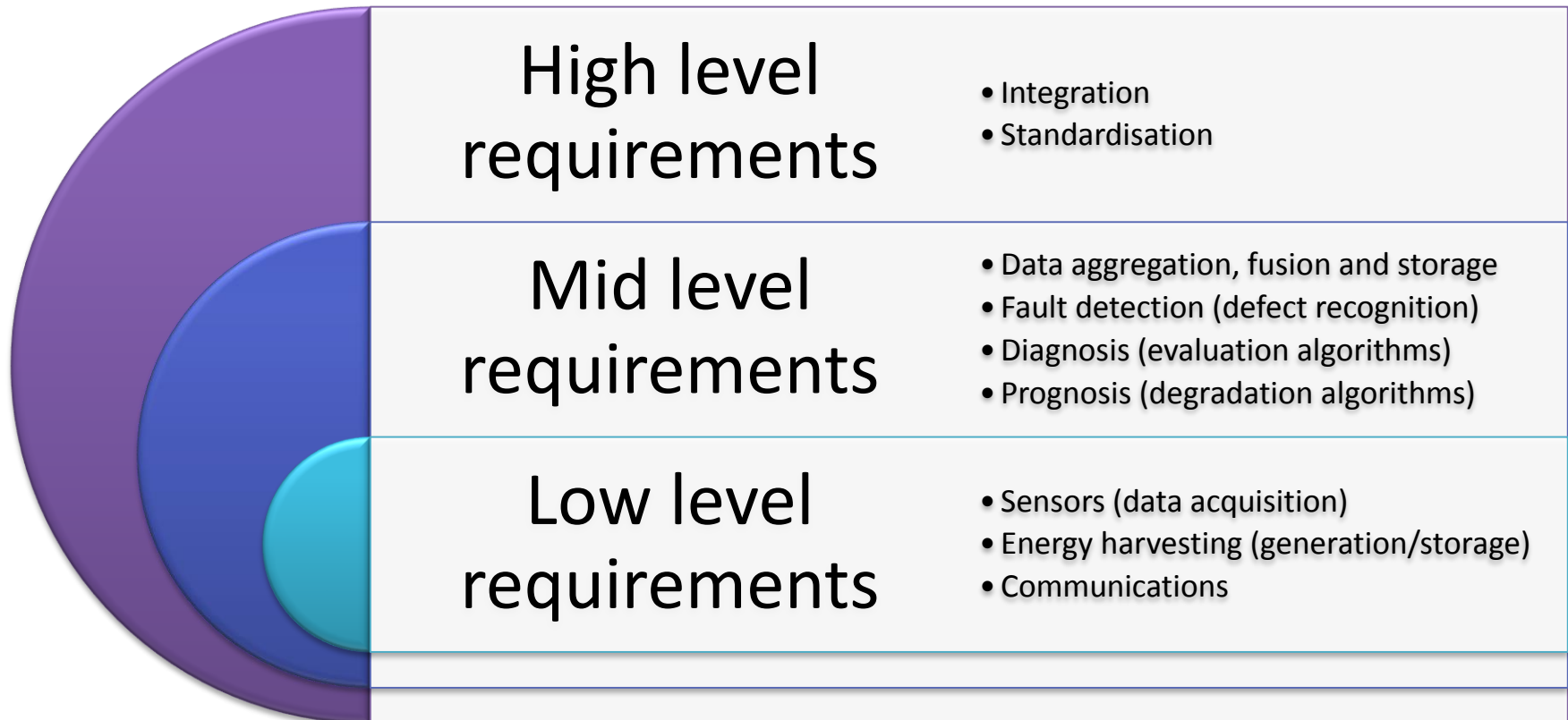
Expectations

- Low cost, robust, intelligent, and low power

Near-horizon technologies or technology transfer from other domains

- Not the development of entirely new approaches

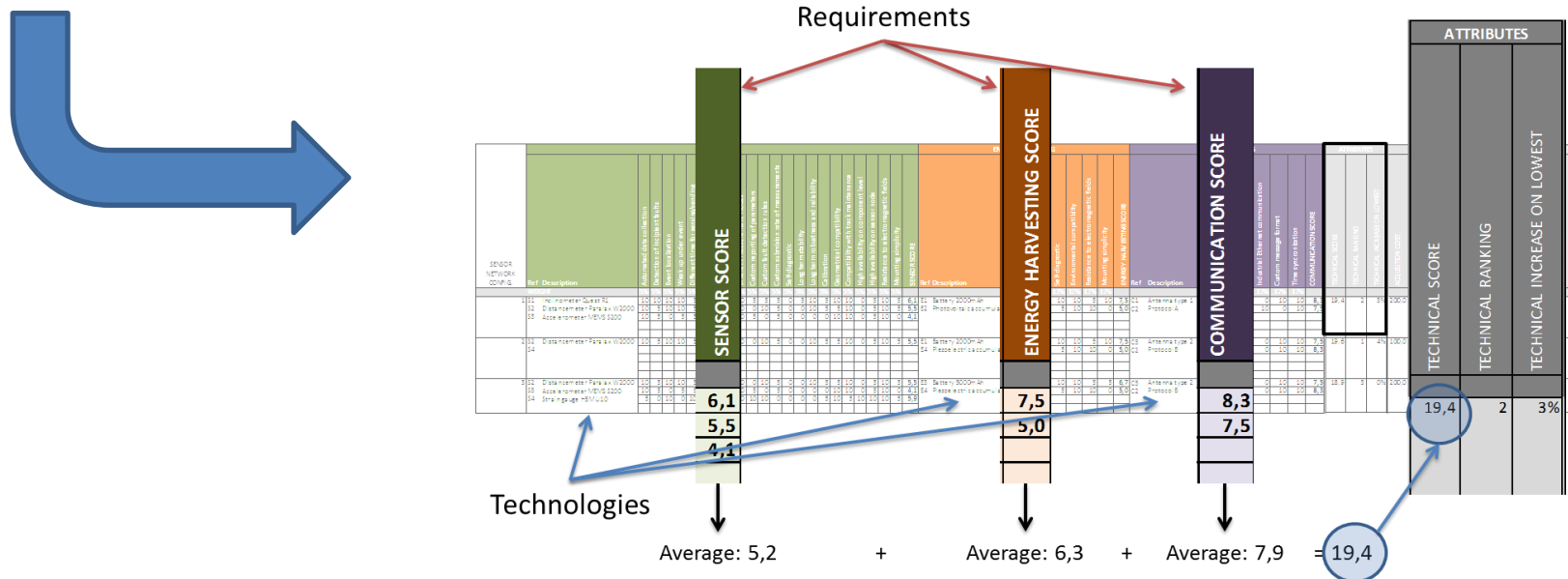
## Evaluation at multiple levels



# Requirements for smart solutions - Technology Identification Framework



Requirement types within a level are grouped



Scores in different requirement categories are collated

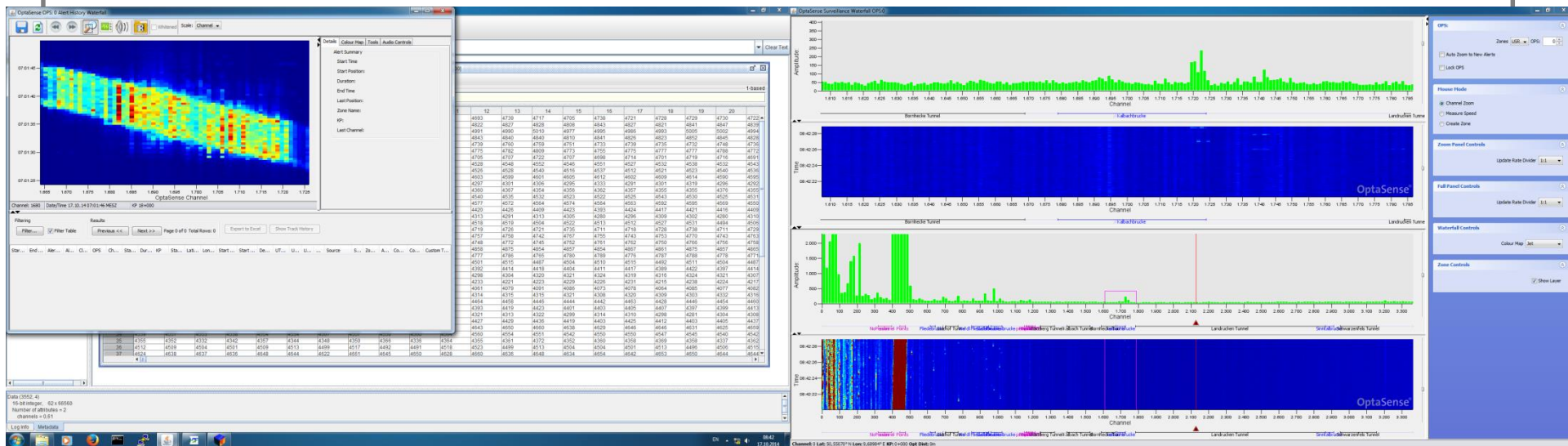
- Energy harvesting technologies
  - Identification
  - Evaluation
- Sensors
- Retro-fitting in existing railway, Demonstration



*Process analysis  
& Learning by doing*

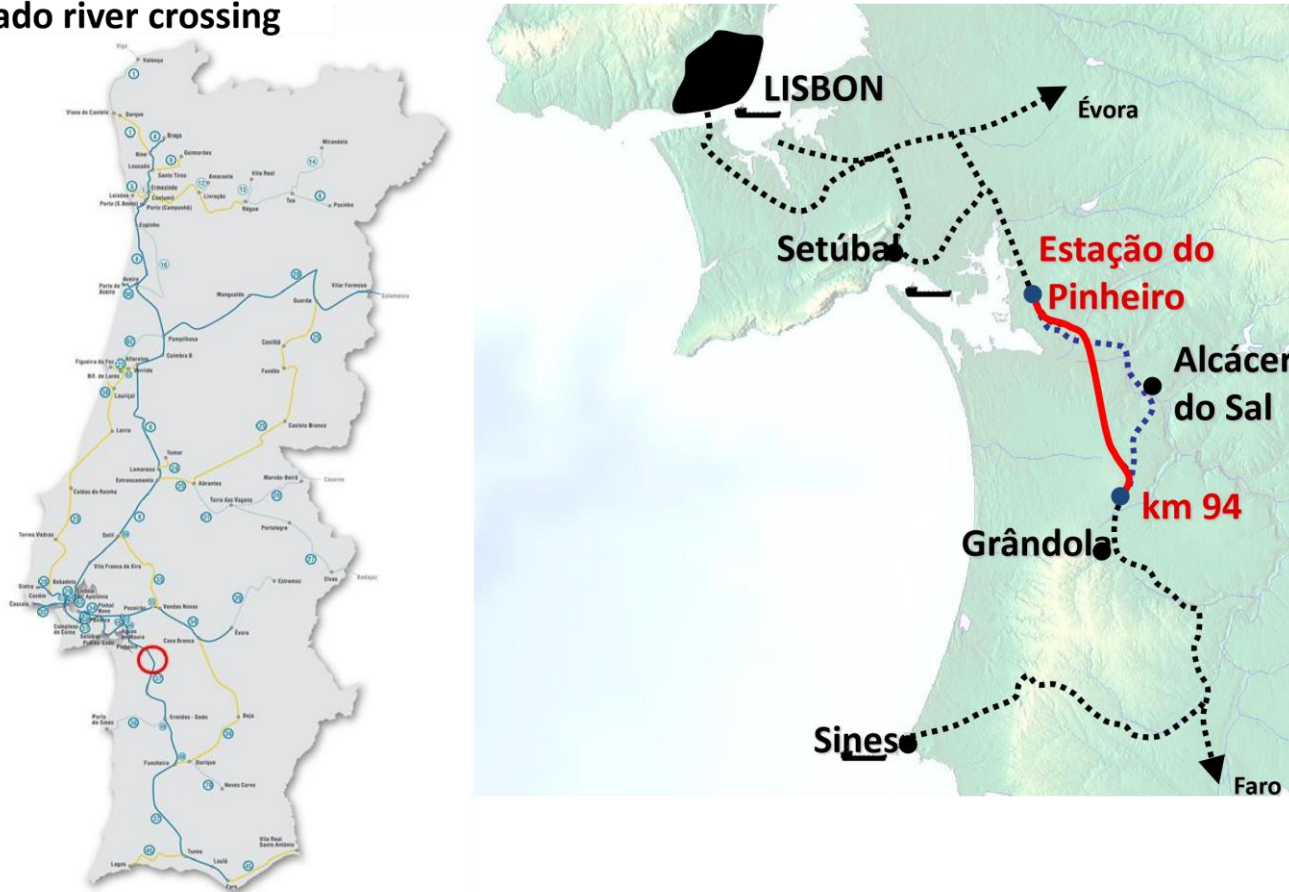
- Migration strategy for individual infrastructure
  - Maintenance process change
  - Work planning, assets, teams

- A first evaluation of an „FOS“- fingerprint of a high-speed line was done and compared with acoustic measurements
- Second evaluation of sensing wear in switches is in progress



- Transition zone monitoring

New Sado river crossing

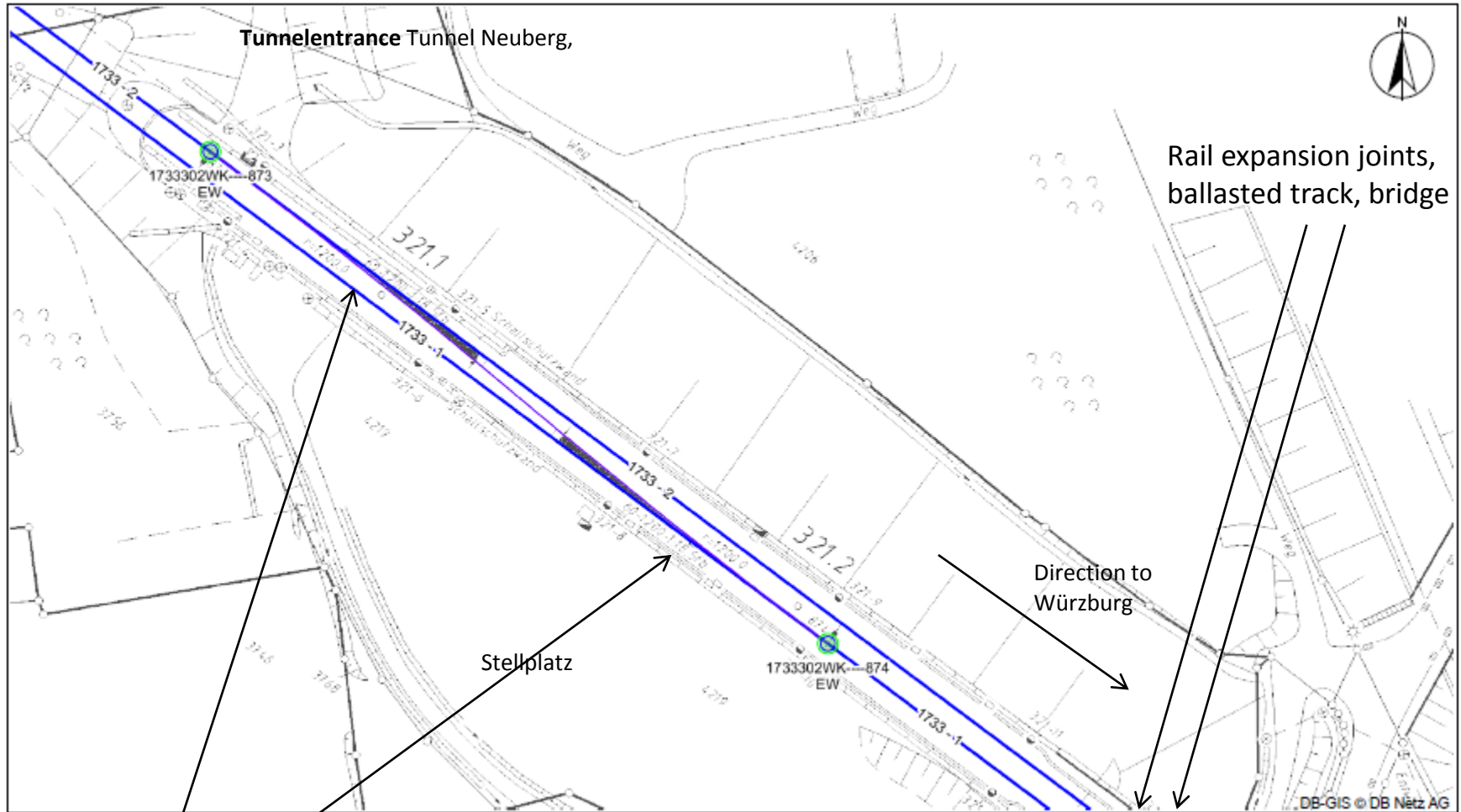


- Transition zone site – Rio Sado





# Full Size Demonstrators



Switches W873 & W874, aprox. 7 km north of Hbf Würzburg, Line 1733



Switch type W874 & W873, km 321,2:  
EWR 60-1200-1:.. , concrete sleeper, movable  
frog,  
 $V_{\max} = 250 \text{ km/h}$ , typ.  $230 \text{ km/h}$

## Test site advantages:

- Track geometry by wayside monitoring (tilt- sensors)
- Sleeper voids by accelerometer
- Measurements by regular inspection by measurement train all 3 month
- Weekly monitoring by equipped ICE-2 train
- Acoustic monitoring of the switch (class-1 standard)

*...any questions?*

Thank you for your  
attention !



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